



Portfolio overview Faller Packaging

Innovative packaging solutions from a single source.



We want to make healthcare supply easy, safe, and efficient.

Sustainability, demographic change, digitalization, and increasing individualization and complexity in the healthcare sector: In light of these trends, we are confident that packaging and logistics of medical products require a re-thinking.

Faller Packaging at a glance



Innovations and solutions

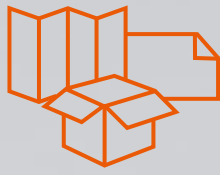
- **Digitalisation**
 - Digital Supply Chain consulting
 - Express delivery of small batches (PackEx)
 - B2B-connection/Vendor Managed Inventory (VMI, Supplier managed inventory)
- **Smart Packaging**
- **Pharma-serialisation (all standard codes)**
- **Security features**
- **High-end finishing**
- **Sustainable packaging concepts**
- **Compliance and convenience**
- **Tamper-evident protection (Tamper Evidence)**
- **Breakage prevention**
- **Documentation (e.g. patient cards or removable part labels)**



Pharma-Services

- **Customised solutions**
- **Pharma-serialisation**
- **Launch services**
- **KIT-supply (Coordinated delivery of all secondary packaging from one order)**
- **Vendor Managed Inventory (VMI)**
- **OEE consulting (Overall Equipment Effectiveness)**
- **Digital Supply Chain consulting**
- **Sustainable Packaging Service**
- **PrePackaging Service**
- **Product trainings (material and manufacturing)**





Products

▪ Folding Cartons

- Cut-outs
- Standard folding cartons
- Customised solutions
- Inlays

▪ Leaflets

- Outsert
- Small folded
- Pre-folded
- Unfolded
- Combined leaflets
- Leaflets with register

▪ Labels

- Product feature labels
- Documentation
- Multi-layer labels
- Multipage labels
- Wrap-around labels
- Tamper-evident labels (Tamper Evidence)
- Labels from recycled materials
- Labels with indicators for temperature or light

▪ Combination Products

- Folding cartons, leaflets and labels



Sustainable packaging concepts

- Fibre based mono-material and recyclable packaging
- Consulting for the right cardboard quality
- Optimisation of packaging materials for reduction of material and waste
- Environmentally friendly inlays made from renewable raw material/cardboard
- Special lightweight papers for leaflets
- Pharmaceutical labels made of different materials
- Optimised printing inks and varnishes
- Environmentally friendly delivery



Your system supplier for pharmaceutical secondary packaging

As a system supplier for pharmaceutical secondary packaging, we offer all components from a single source: individual packaging development, folding cartons, leaflets, adhesive labels and combination products of the highest quality.

We also advise on our pharmaceutical services and innovative solutions for your challenges, such as serialisation, tamper-evident protection or sustainable packaging solutions. Our development department is your competent partner for customised solutions and challenges. Your advantages are low procurement effort and costs, reliable and on-time delivery as well as unrivalled product excellence.

Customised solutions

Specific and exclusive customer requests require individual solutions. We love a challenge and will create a tailor-made special design for you which is adapted to your intended use.



Your requirements are our benchmark. Thanks to many years of experience as a system supplier, you can rely on our creative packaging expertise, even for complex requirements.

With our customised packaging solutions, we ensure reliable product protection, convenient handling for the user as well as recyclable and legally compliant packaging solutions.

Pharmaceutical labels: All-rounders for every requirement

Pharmaceutical labels are an important component of packaging for pharmaceutical and healthcare

Folding cartons
3,4 billion



8 locations

Leaflets
1,7 billion



4 countries

Labels
1 billion

*Figures 2023



products. They have a number of different tasks to perform: Doctors, pharmacists and patients rely on them for important information on correct dosage, shelf life and risks. In addition, they can be used as a security feature for product protection.

We offer a wide variety of folding carton and round container labels that are built to last. The label designs vary from single-to-multi layer and from permanently adhesive to removable or resealable. You can use the different labels for individual product labelling or to put more information on your pharma packaging. Labels increase the visual appeal of packaging at the Point of Sale (POS), protect against product counterfeiting, and guarantee secure tamper-evident protection.

We will analyse your needs and requirements together with you and jointly develop holistic solutions for your existing and future processes.

Leaflets: An essential part of pharmaceutical packaging

Due to information about the correct intake and dosage, possible risks and side effects or mandatory legal information, package leaflets are essential for the safe use of medicines and also the most important information source for doctors, pharmacists and patients.



Whether plano, pre-folded, small folded, outsert or with register. We offer a wide range of leaflets for various requirements that can be incorporated seamlessly into your packaging line.

To make the production process even more efficient and flexible, we also use the most modern digital printing machines. These enable less lead times, a shortened time-to-market process and a quick response to changes in demand.

As part of our sustainable business activities, we only procure FSC® C104125 certified paper for our leaflets.



Innovative security, comprehensive protection: Anti-counterfeiting packaging solutions for the pharmaceutical industry

The production and distribution of medical products are regulated by strict controls, and the packaging also requires legal security features. These are essential for tamper-evident protection and contribute to security against counterfeiting.

We offer state-of-the-art solutions to prevent counterfeiting in accordance with EU Directive 2011/62/EU. Our specially developed anti-counterfeiting technologies aim to effectively prevent counterfeiting and fulfil all regulatory requirements.

Whether tamper-evident closure labels to ensure first-opening protection, serialisation for unique identification and traceability, additional security features for brand protection or security labels – we offer a wide range of anti-counterfeiting packaging solutions.



More appeal at the Point of Sale with High-end finishing

Faller Packaging convinces with extensive finishing options for folding cartons and labels – creating packaging designs that stand out at the Point of Sale (POS). Choose between glossy and matt finishes, special colours in metallic look and high or deep embossing. The perfect combination of material and finishing options creates brilliant effects. We will also be delighted to advise you on sustainable finishing methods, from the idea stage right up to the final product.



Headline: PrePackaging Service – Pre-assembled pharmaceutical packaging

Our PrePackaging service offers comprehensive, customised solutions for ready-to-use pharmaceutical packaging. These enable you a shortened time-to-market process after approval and include manual, semi-automated and fully automated packaging op-



tions that provide flexibility and scalability. From clinical trial phase 3 to large-scale production, we support you, minimise investment risks and optimise packaging efficiency. Our experts will support you in selecting the optimal packaging solutions to ensure the highest quality and safety.



Your advantages: Shorter time-to-market process, flexible and customised packaging solutions, reduced investment risk and scalable production options.

If packed, then sustainable – Sustainable Packaging Service

For many years now, sustainable management has been a cornerstone of Faller Packaging's corporate culture. As a specialist in pharmaceutical secondary packaging, we use only renewable materials such as biodegradable, recyclable cardboard and paper for our packaging and leaflets.

We also use cardboard for unique designs with inserts or compartments, enabling our customers to dispense with plastic inlays. Our company has also developed recyclable label solutions that do not require the usual film laminations and are therefore recyclable. This depends on whether the label is to be applied to a primary or secondary packaging material: For both variants, a mono-material solution should be chosen to ensure recyclability and to make the process as simple as possible.

With our Sustainable Packaging Service, we assist you on the way to sustainable pharmaceutical packaging without any compromises in terms of functionality.



Digital Supply Chain Consulting

Our Digital Supply Chain Service revolutionises your supply chain through digitalisation and automation.



By using the latest technologies and data-based forecasts, we optimise your entire value chain. This leads to reduced costs, reliable and flexible deliveries and more sustainable production.

We analyse your existing processes and identify potential savings to increase efficiency. Our modular consulting enables a step-by-step transformation of your supply chain so that you can review and further optimise the improvements achieved after each step. Our trainings ensure that your employees can use the new digital processes effectively.

Your advantages: An average of 20% reduction in total costs, reliable deliveries in the agreed quality, flexible adjustment on demand, and sustainable, data-based deliveries.

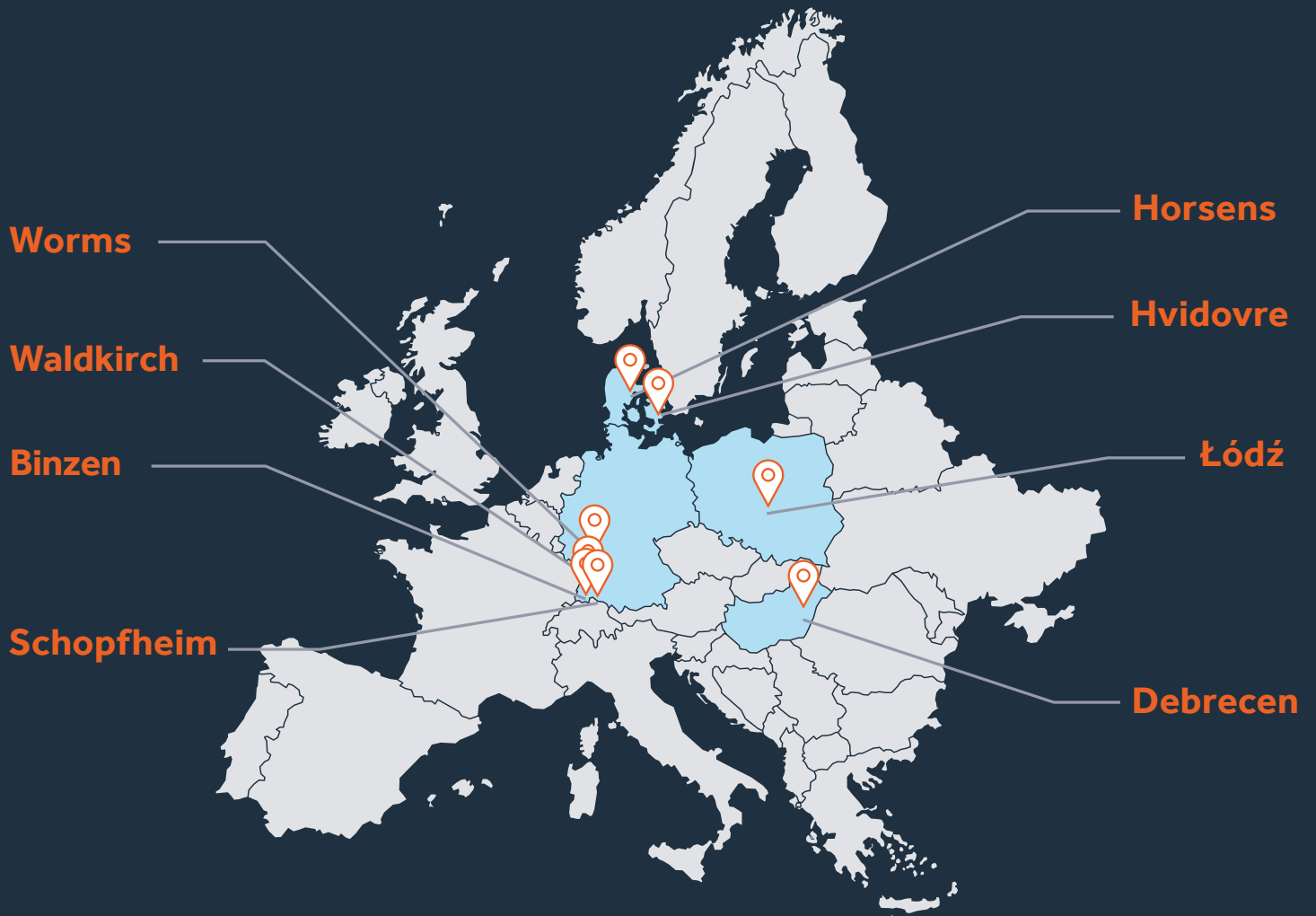


For more information about our products and services or product samples, please visit our website:
www.faller-packaging.com

Together with our customers and partners in the pharmaceutical and healthcare industry, we develop first-class packaging solutions and pioneering supply chain systems.

Moving healthcare. Moving you.

Our locations



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